

The Audi Range,  
Autumn 1992



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## Audi – A brief history

The four rings of Audi link progress, technology and tradition.

It was in the summer of 1932 that Audi, DKW, Horch and the car division of Wanderer merged to form Auto Union and adopted the four rings, with each ring symbolising one of the four famous marques.

Today, Audi in Ingolstadt maintains the traditions of these companies, some of which were established more than a century ago. The integration of Audi into the Volkswagen organisation in 1969, however, was the beginning of the company and the products which we know today: technically advanced, front-wheel and four wheel drive cars with a commitment to aerodynamic styling, safety and engineering excellence.

### The advanced German car

In 1980, Audi sparked a technical revolution with the introduction of a fast-running, permanent four wheel drive system in a passenger car. The quattro principle, adapted in a number of configurations, has become the standard throughout the industry and proved its superiority by winning both the Manufacturers' and the Drivers' World Rallying Championships in the '80s.

Again, in 1982, Audi was responsible for yet another technological advance. The new Audi 100 launched that year featured a drag co-efficient of 0.30, the lowest in its class, and a new standard for aerodynamic bodyshell design throughout the world.

Three years later, Audi was the first volume car manufacturer to use fully galvanised car bodies in mass production, passing on the benefit to the customer in the form of the first 10 year guarantee against rust perforation.

And in 1991, with the 2.5 litre, 5-cylinder Audi 100 TDI, Audi became the first German car company to develop a direct injection diesel engine for a passenger car.

### Vorsprung durch Technik

Audi's innovative approach to automobile design is summarized in the phrase, 'Vorsprung durch Technik'.

It is not so much a slogan; more a summary of its pedigree on the one hand, and a statement of intent on the other.

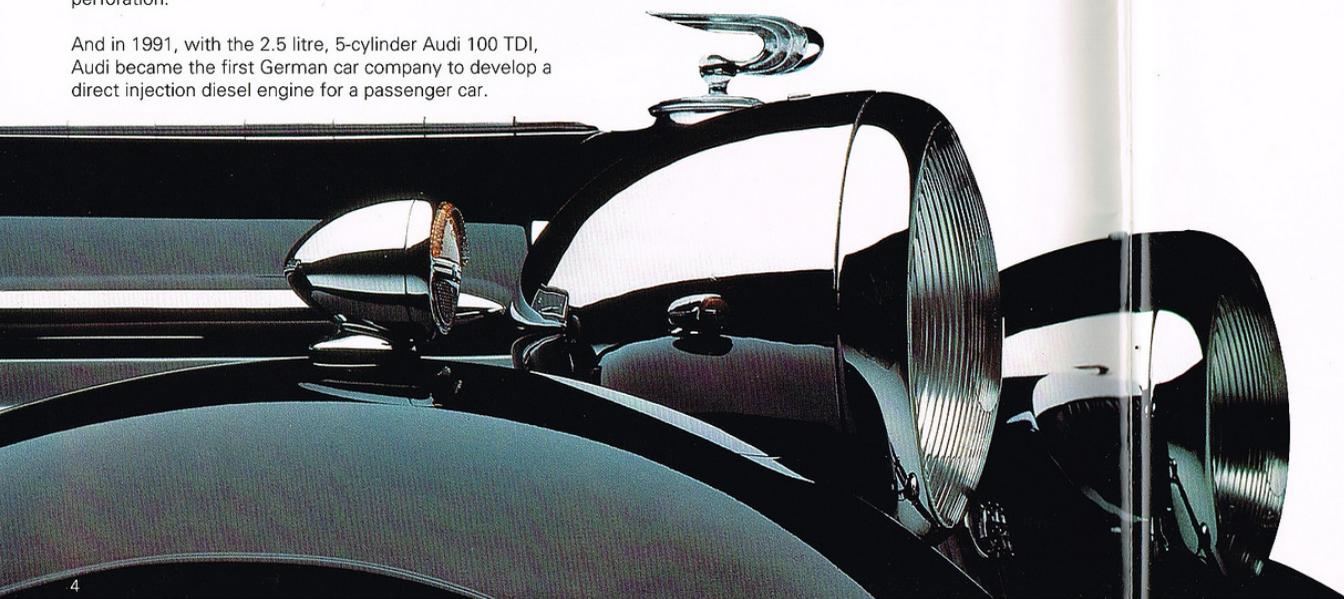
Its commitment and dedication to progress has continued and is continuing as new criteria come to the fore.

The need to manufacture cars which produced a minimal impact on the environment was tackled early – well before current concerns became universal. Audi was, in fact, the first manufacturer to make advanced catalysts, which reduce toxic emission by over 90%, standard on every car.

Safety, both active and passive, is another area in which recent models have proved the commitment of Audi designers to advanced solutions.

Today, every new Audi sold has ABS anti-lock braking as standard and also incorporates the unique Procon-Ten safety system. First introduced in 1986 in the Audi 80, this ingeniously simple system is triggered by a front impact: the steering wheel is pulled forward away from the driver's head and, at the same time, the front seat belts are tensioned.

The model range described on the following pages is particularly fresh in style and substance. Now more than ever, Audi is the advanced German car.





Audi 80





## Audi 80

The new Audi 80 saloon has real presence, a stylish solidity which reflects its advanced German engineering.

The 1993 Audi 80 is a powerful executive saloon with the qualities that you would expect from Audi in this class. The new colour-coded bumpers and bigger wheels and tyres balance an aerodynamic shape which conceals one of the most generous interiors in its class, with particular improvements to a new 'flat-floor' luggage area.

In addition, all models can be specified with the new SE (Special Equipment) pack which includes sports seats and steering wheel, 10-spoke alloys, rear spoiler and sports instrumentation.\* A comfort pack, offering electric windows and velour upholstery, is also available to complement the standard electric slide and tilt sunroof.

Both these attractively priced special packs are available on all models, including the 2.6E, with its V6 engine producing 150bhp and the new generation 4 cylinder Turbo Diesel with direct injection.

The Audi 80 – with two 6 cylinder models included in the line-up for the first time together with the intrinsic safety of Procon-Ten and ABS as standard – offers advanced German engineering, refinement and quality.

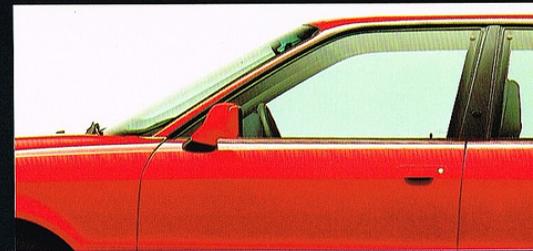
(\* TDI does not include sports instruments.)



For more information about the Audi 80 Saloon or to arrange a test drive call your local dealer or the Audi Information Service on 0800 585685.



Audi 80 Estate





## Audi 80 Estate

The Audi 80 Estate develops the estate concept to bring the touring leisure vehicle to a wider audience.

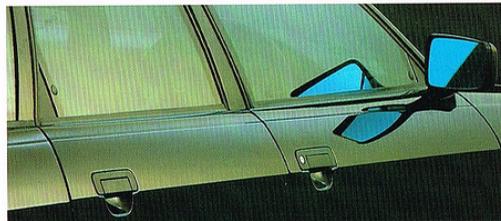
Distinctively styled in an exclusive interpretation of the classic estate design, this versatile new car is not merely for traditional users of roomy estates: it opens up a sporting family lifestyle, with substantial and particularly flexible spaciousness.

The rear backrest can be folded fully or to one third or two thirds according to need. Large and heavy loads can be easily accommodated by a near 43 cubic feet loading area which can handle up to 550kgs of cargo. Comfort and refinement complements the practicality with fastening eyelets, velour boot upholstery and a luggage area cover as standard.

The range is designed to meet every need from compact town driving to grand touring, with an emphasis on sport and leisure.

From the sophisticated new generation TDI diesel to the 4 cylinder 2.0E and powerful 2.6E, producing 150bhp, as well as the forthcoming S2 version which delivers 230bhp through a 6 speed transmission, the Audi 80 Estates incorporate the kind of features which add up to a new standard in the class.

The family man and the sporting individualist alike will appreciate the elegant, stylish answer to their motoring needs and aspirations.



 Audi 80 Estate

For more information about the Audi 80 Estate or to arrange a test drive call your local dealer or the Audi Information Service on 0800 585685.



Audi Coupé and S2



## Audi Coupé and S2

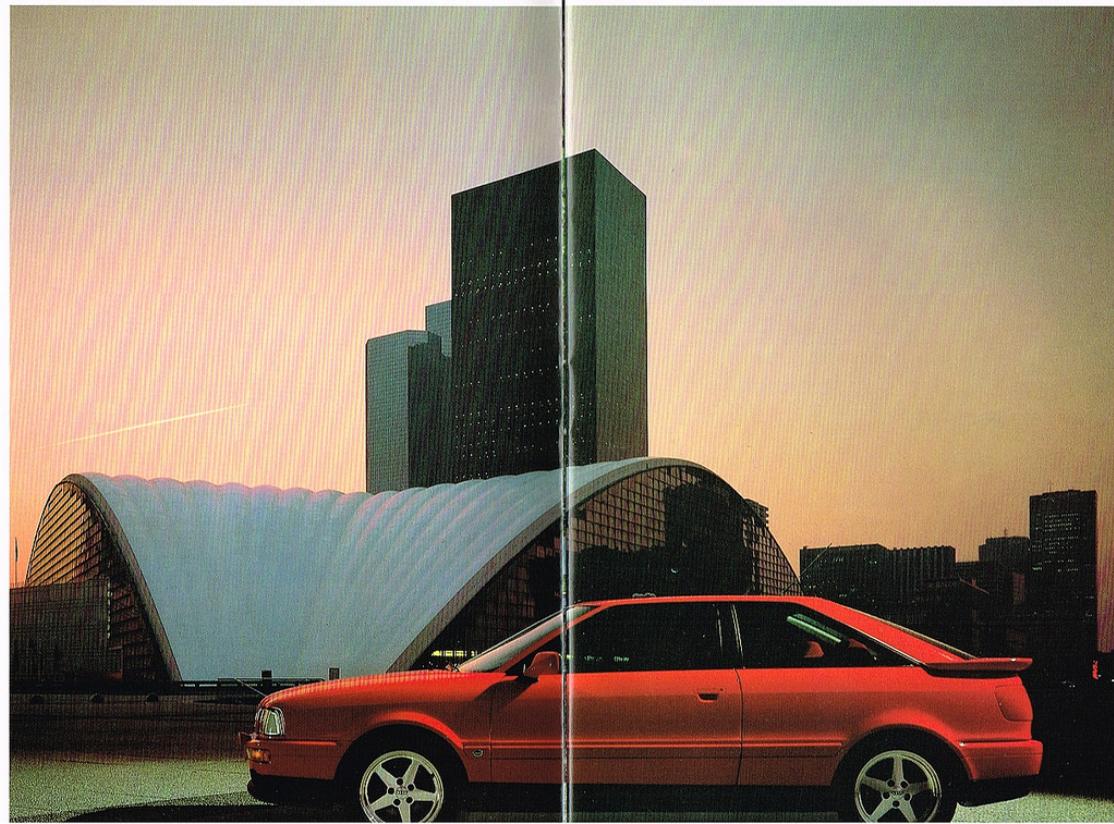
The accentuated wedge shape profile of the Audi Coupé promises new levels of sporting enjoyment.

The dynamics of design have never been more individual than in the 1993 Audi Coupés: in which a positive, sporting appearance is more than matched by a strong performance potential. They are the most advanced yet in terms of both power and technology.

The updated and upgraded Audi Coupé S2, a genuine thoroughbred, takes over the mantle of the original quattro with 230bhp of power delivered through a 6 speed transmission.

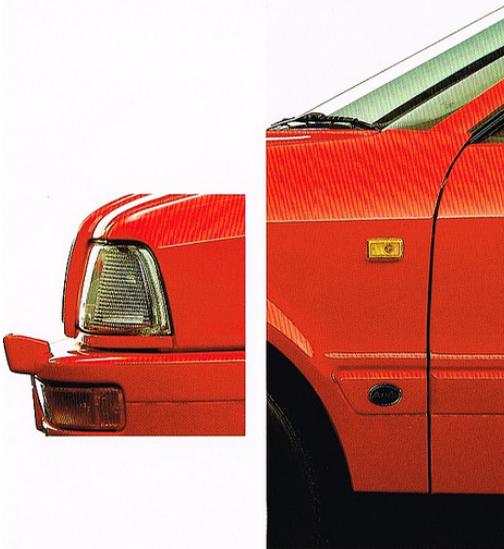
The V6 engine generates 150bhp in the 2.6E model and 174bhp in the 2.8E quattro, the former offering a particularly high specification at a price that falls under the important £19,250 tax threshold. And even the lead model, the new sub-2 litre Audi Coupé 16v, provides a flexible, economical 140bhp for improved sports performance.

Like all Audi models, however, the performance is balanced by safety: ABS anti-lock braking and the unique Procon-Ten system come as standard. Equally, the tasteful sporting interior is complemented by split folding rear seats for flexibility of accommodation.



 Audi Coupé and S2

For more information about the Audi Coupé and S2 or to arrange a test drive call your local dealer or the Audi Information Service on 0800 585685.





Audi Cabriolet





## Audi Cabriolet

The aerodynamic lines of the Audi Cabriolet evoke the classic roadster designs of yesteryear in an elegant, modern form.

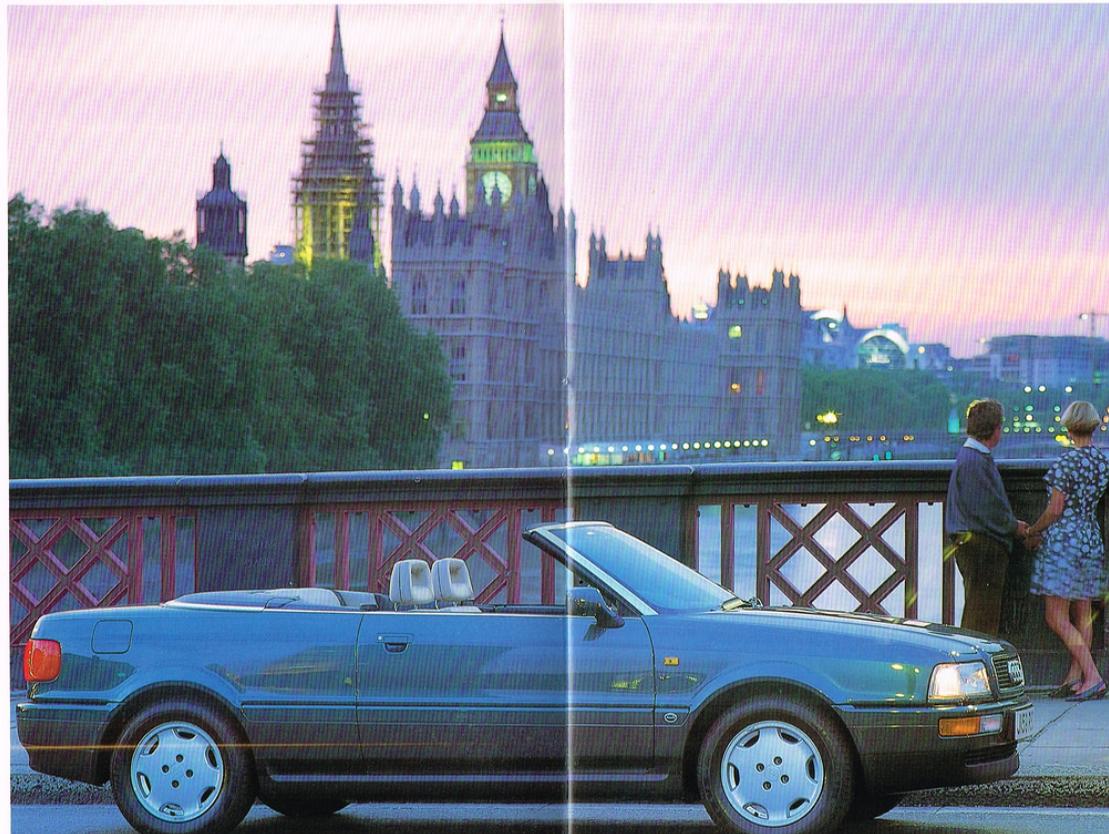
With the roof down, a strengthened windscreen frame replaces the more conventional and unsightly rollover bar, and the quality fabric roof not only folds down, but is totally incorporated into the bodywork. Alloy wheels and integral front fog lights, colour-keyed bumpers and a full width rear prismatic make their own contribution to its stunning open-top design.

Nor does its beauty flatter to deceive. The Cabriolet's designers have made safety, quietness and stability their first considerations.

ABS and Procon-Ten are standard. The lower, sports-tuned suspension ensures a firmer, more responsive feel to the ride and handling with extra rigidity in the body construction creating the optimum interaction between the car and the road.

At the heart of the Cabriolet is an advanced 2.3 litre, 5 cylinder injection engine that delivers 133bhp through a 5 speed manual or 4 speed automatic transmission that provides both economy and sports modes and features a torque converter lock.

The result is an authentic 2 + 2 sports car, which promises and delivers the two fundamental design objectives: sporting pleasure and reassuring comfort and safety.



For more information about the Audi Cabriolet or to arrange a test drive call your local dealer or the Audi Information Service on 0800 585685.



Audi 100  
Saloon and S4



## Audi 100

The Audi 100 is a secure, refined touring saloon car with exemplary road manners and advanced engine technology.

Expectations in this class of motoring are justifiably high. The Audi 100 will invariably exceed them.

It is easy to be impressed by the elegance of the aerodynamic shape, the environmental responsibility and economical power of the advanced engine technology, the executive comfort levels and the sheer ease of driving. But it is the totality and balance of the features that surprise and delight: there are no compromises.

The body design is sleek and powerful with the integrated Audi grille, a wide body and elegant rear section. An electric sunroof, Sony stereo system, ABS and Procon-Ten are standard. Engines range from a 2 litre petrol injection or direct injection Turbo Diesel, both generating 115bhp, to the powerful 2.6E. At the top of the range are the 2.8E 6 cylinder engine with quattro all wheel drive and the 6 speed, 230bhp S4 quattro with its remarkable torque performance of 350Nm at 1950rpm.

Each engine creates a benchmark: in environmental responsibility and economy; in dynamic power and engine management. The Audi 100 meets – and in the case of the TDI comfortably exceeds – every statutory requirement.

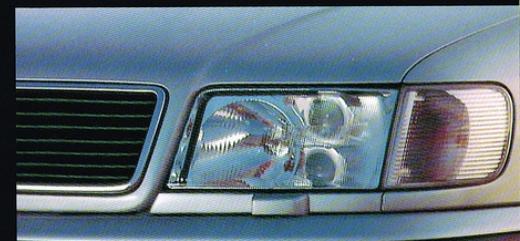
Whether you choose front wheel drive or all wheel drive, the Audi 100 reflects your individualist, progressive motoring criteria.



For more information about the Audi 100 Saloon or to arrange a test drive call your local dealer or the Audi Information Service on 0800 585685.



Audi 100  
Estate and S4





## Audi 100 Estate

The Audi 100 Estate is a car with a powerful presence and an unmistakable personality.

An estate car must be, first and foremost, practical and functional. As a business tool, as a car which expands the lifestyle and leisure potential of the family, the Audi 100 Estates have the flexible accommodation necessary for a multitude of activities.

The dynamic contours, and subtly angled rear section, announce its purpose instantly. The integrated spoiler on top of the tailgate emphasises its sporting character. And inside, the fittings exude luxury; from the Sony stereo unit to the improved Autocheck system, the interior is a totally harmonised combination of comfort and practicality.

Under the bonnet, the engines offer both performance and economy. Ranging from the 2 litre, 115bhp 4 cylinder unit and sophisticated 2.6 litre version which delivers 150bhp, it extends to the powerful 2.8E quattro and the total performance of the 230bhp, 5 cylinder turbocharged multivalve engine of the sure-footed S4. The new generation Turbo Diesel engine, with direct injection, offers the benefits of economy and environmental cleanliness yet still produces an impressive, smooth revving 115bhp.

The Audi 100 Estate is the individual and flexible alternative to the touring saloon car.



 Audi 100 Estate

For more information about the Audi 100 Estate or to arrange a test drive call your local dealer or the Audi Information Service on 0800 585685.



Audi V8





## Audi V8

The Audi V8 is the ultimate quattro, with a high performance V8 engine powering Audi's understated luxury saloon.

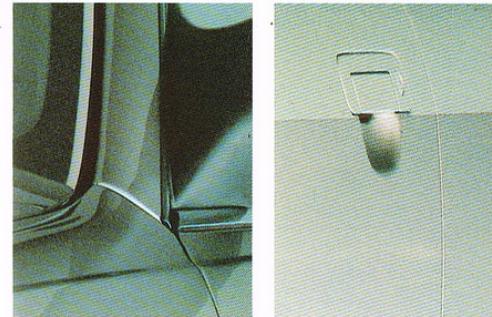
If the permanent four wheel drive of the Audi quattro system gained its laurels in the competitive world of rallying, it has proved itself consistently in everyday motoring.

In the Audi V8 flagship, the system achieves its ultimate application – complementing a highly refined 4.2 litre, 32 valve, 8 cylinder which combines a large engine capacity and correspondingly high torque with the smooth, near-silent delivery of a V8.

It is comprehensively equipped and sumptuously luxurious: the interior makes generous use of walnut panelling on the dashboard, centre console and doors: upholstery is the finest leather.

But the overall effect is not overt or ostentatious; this is luxury which you can and should take for granted.

The Audi V8, the flagship of the range, is consciously understated.



For more information about the Audi V8 or to arrange a test drive call your local dealer or the Audi Information Service on 0800 585685.

## Audi Audio

Trade up to safety, security and sound quality.

A selection of Audi models are equipped with a high quality radio cassette as standard which features a fully detachable front panel. But because in-car entertainment is such a personal choice, Audi offers you an additional choice.

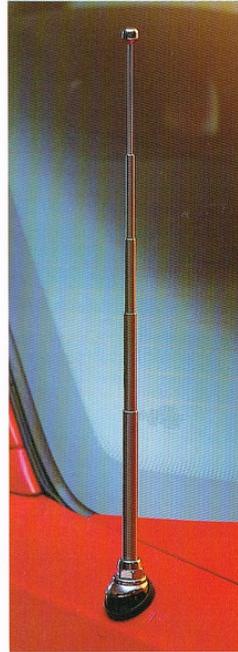
You can select from a range of trade-up alternatives to the standard fit model (where applicable) choosing from the latest Sony and Panasonic models.

What's more, if you decide to trade up to a more sophisticated or capable system, the cost of the standard fit model (where applicable) will be offset against the cost of your chosen system for excellent value for money.

New audio technologies available include RDS, the Radio Data System that allows you to access an enhanced FM service and the superb sound quality of in-car CD systems – either front-loading single disc players mounted in your dashboard or a 10-disc autochanger installed in the boot – which provide high quality music reproduction on the move.

Importantly, the chosen models in the Audi scheme incorporate some of the latest security features. All the Sony models, for example, feature detachable front panels which help to remove temptation from the would-be thief.

Complementing the models are a range of electric aerials together with cassette and CD storage units – all of which are designed for your Audi.



## Audi Accessories



### All Round Protection

- Vehicle Immobilisation
- Remote Control Activation
- Door Entry Detection
- Bonnet Entry Detection
- Boot Entry Detection
- Central Locking Activation
- Electric Window Closure
- Electric Sunroof Closer
- Ultrasonic Interior Detection



### Audi Security

All round protection and immobilisation with Quantum Vehicle Alarms.

Autocrime is a growth industry, with over a million and a half car crimes reported in the year ending June 1992. A car is broken into almost every 20 seconds and the majority are not solved. The loss – of time and money, worry and business difficulties – is incalculable.

Developed specifically for your Audi, Quantum Vehicle Alarms incorporate the latest electronic circuitry and provide added all-round protection against thieves and vandals.

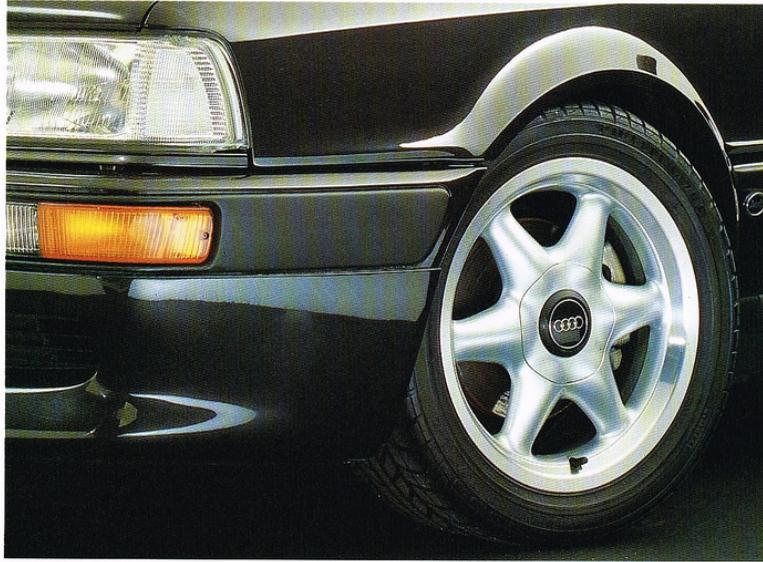
Importantly, all offer vehicle immobilisation: once armed, the alarm system prevents the engine being cranked and thus make it almost impossible to drive away.

The range includes a basic remote control model and a comprehensive system which incorporates remote control with central locking activation and ultrasonics to trigger the alarm if disturbed by, for example, a broken window. Interfaces are also available for electric sunroofs and windows.

Additional security devices available for your Audi include Locking Wheel Nuts for your expensive alloy wheels; a highly visible Strong Arm Security Lock to protect and deter; and a Window Etching Kit.



For more information about Audi Accessories call your local dealer or the Audi Information Service on 0800 585685.



## Audi Sport and Style

### Alloy Wheels

Alloy wheels look good. They add a stylish, distinctive and sporting image to your Audi. But that is not why you should consider fitting them.

Alloy wheels are not a self-indulgent luxury. They are a practical and positive way to improve the performance of your car. Up to 40% lighter than the steel equivalents, they combine exceptional strength with advanced engineering to provide, potentially, the ultimate in 'run-true' performance.

Those shown here have been specially selected for Audi. They will have been manufactured by one of Europe's most prestigious, respected and internationally approved alloy specialists - BBS, Ronal or Votex. They will have been subjected to some of the most stringent quality controls in the industry. Every process - from the alloy itself and the casting to the machining and finishing - is meticulously monitored and controlled.

The result is a range of stylish, sporting alloy wheels that will improve the looks and the performance of your Audi.

### Mudflaps

Specific to your Audi model - are available in an attractive and functional design to protect the appearance of your car.

### Floormats

Protect the carpeting and ensure a firmer grip for the feet operating the pedals. They are specially shaped and designed to prevent creeping under the pedals.



## Audi Touring

### Special systems for today's lifestyles

The Audi owner uses the car for more than merely travelling from A to B. Today's Audi is a means of facilitating an active lifestyle - with a range of towbars and lockable roofbar systems which are compatible with and complemented by a full selection of options. You can carry anything from bicycles to surfboards to skis and tow boats and caravans safely and securely.

### Car Care

Comes from a range of high quality products which will help to maintain the good looks of your Audi.

## Audi Child Safety

'Bobsy' seats are the only range approved by Audi. They are specially designed to help ensure that your child - up to 12 years old - travels safely.

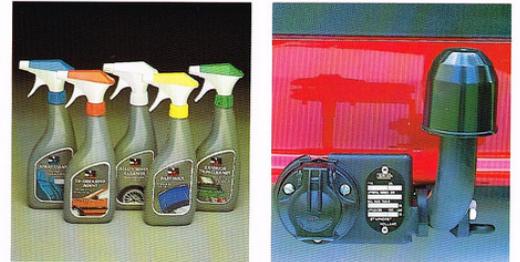
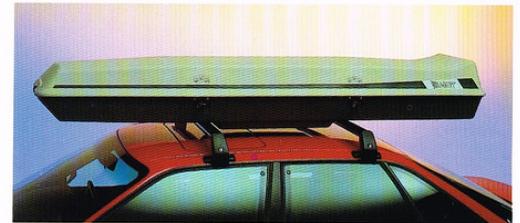
Recently crash tested by an independent authority, and approved to European standards, 'Bobsy' is the only child seat recommended by Audi for use in their vehicles.

In attractive, primary colours and durable, comfortable fabric, the range includes:

- The Bobsy 10 for the smallest infant up to 10kg or an age of up to 9 months. This is fitted to the front or rear seats with the child facing rearwards.
- The Bobsy 18 is for children with a weight of 9 to 18kg (about 8 months to 4 years) and is fixed on the rear seats facing forwards.
- The Bobsy 25 is adjustable to suit various age groups:- fitted facing the rear on the front passenger seat for children up to 18kg (7 months to 3 years) or facing the front on the rear seats from 15 to 25kg (from about 3 years).
- The Bobsy 36 is for children with a weight of 15 to 36kg (about 4 years to 12 years) and is fixed on the rear seats facing forwards.



## Audi Accessories



For more information about Audi Accessories call your local dealer or the Audi Information Service on 0800 585685.

## Audi Business Sales

We make it our business to care for your needs: with a dedicated, specialist resource which is concerned exclusively with the requirements of today's corporate buyer.

This is the interface between Audi and the customer, the heart of the Business Sales Programme. The dealers selected to participate are required to invest significantly in additional resources, particularly demonstrators of both Volkswagen and Audi vehicles.

In turn, they are supported by a specialist team of National Account Managers and Fleet Account Executives who understand the specific needs of companies large and small. They can help create a tailor-made proposition – with the right vehicles and the right specification, the right trading terms and the right acquisition method.

Of course, a crucial element in this market is the product range itself.

The Audi range offers a number of models which meet specific needs of the individual 'user-chooser' and the largest fleet operator. The Audi 80, Audi 100 and the various quattro derivatives have achieved notable successes with the business buyer.

The reasons are concerned not only with style and performance. The essential safety features of the marque – its ABS and Procon-Ten package – is fundamental. So too, is operational economy and Audi have taken the lead in reducing service intervals.

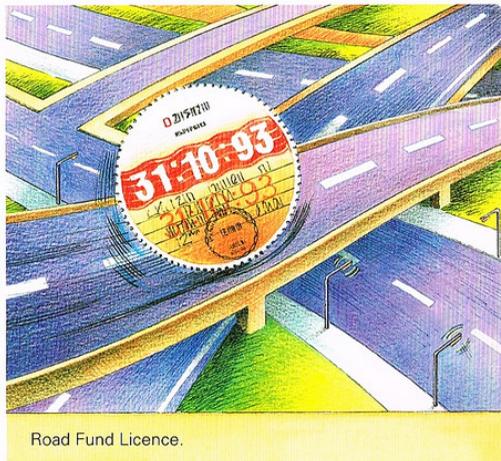
With the right products and the right expertise, Audi meets the needs of the business user large and small.



For more information about Audi Business Sales call your local dealer or the Audi Information Service on 0800 585685.

**Some of the services available through Leasing and Finance**

- Hire Purchase
- Lease Purchase
- Leasing
- Contract Hire
- Contract Purchase
- Sale and Leaseback
- Passmaster
- Maintenance Contracts
- Private Contract



**Audi Leasing and Finance Services**

A dedicated service to facilitate funding for both the business and the private buyer.

Perhaps more so than ever before, the way in which a new vehicle is financed is the major consideration for many motorists.

To provide expert help, Audi has dedicated departments to provide a package to meet your needs.

From multi-nationals to private individuals, from driving schools to hire companies, Audi Leasing and Finance have a variety of schemes available to help.

**For Business Users**

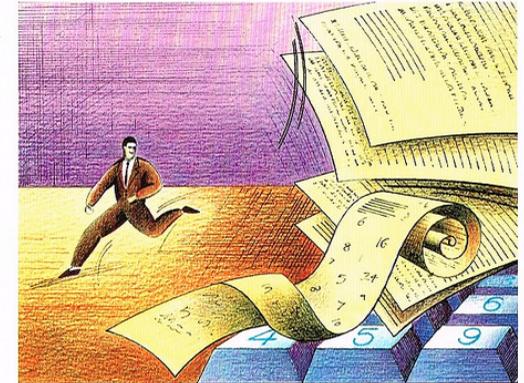
A number of simple solutions exist which are available through any dealer in the network. There is a wide range of Hire Purchase products to choose from, including a fixed rate programme and a variety of variable rate schemes. Alternatively, for those looking for cashflow benefits, one of the lease or lease purchase schemes could be more suitable.

Our competitive Contract Hire system may be the solution to all your financial requirements: optional maintenance, no disposal or depreciation worries, with all that time-consuming administration taken care of.

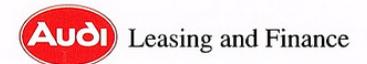
We also offer a sale and leaseback facility under which the burdens of management come to us.

**For the Private Individual**

As cash prices for motor vehicles have increased, people are beginning to look at alternatives away from the more traditional methods of financing their second largest asset. As well as Hire Purchase, we are able to offer a package that was originally designed for the business user, giving you lower monthly payments in addition to covering all service and maintenance bills.



A release from the burdens of administration.



For more information about Audi Leasing and Finance call your local dealer or the Audi Information Service on 0800 585685.

# Audi Safety and Security

A major initiative from Audi.

Audi is committed to the protection of you, your car and the environment.

Audi accept their responsibility as a manufacturer and have taken the initiative with a campaign that goes beyond the essential safety and security of the car itself to involve all road users – children, pedestrians, cyclists – and the community as a whole.

Under the eagle eye of mascot Paddington Bear, Audi are working closely with Action Research to develop further programmes for children's road safety.

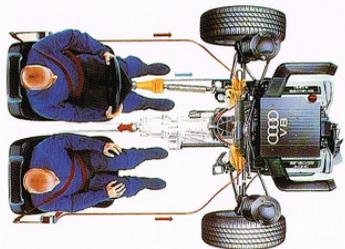
Through the dealers, they are making available a wide range of attractive reflective items for children and cyclists.

And they have produced a unique publication, The A-Z of Safety and Security, which details every aspect of these crucial areas of concern.

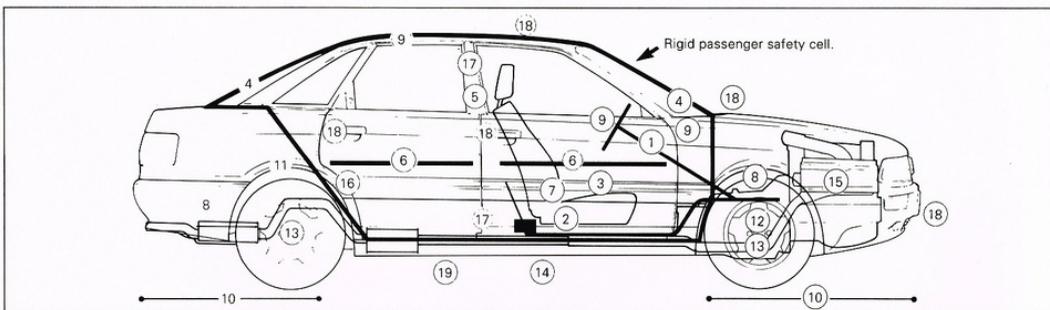
The Yellow Stripe reflects the belief that road safety and security extends beyond the car and is a reflection of the company's commitment to the protection of you and your car.



The Audi Cabriolet built to Audi's stringent safety standards.



The unique Procon-Ten is a standard feature of all Audi cars in Britain.



- |   |   |   |   |
|---|---|---|---|
| 1 Procon-Ten pulls in the steering wheel in the event of an accident.                                 | 5 Seat belt mounts can be adjusted for height.                              | 10 Deformable energy absorbing body section.  | 16 Rear belts allow for simple single-handed use.   |
| 2 Procon-Ten tensions the front seat belts.   | 6 Side impact protection bars within the doors.                             | 11 Protected positioning of the fuel tank.  | 17 Door pillar design spreads impact loads to the roof and floor to maintain passenger cell integrity.                      |
| 3 Front seat belts have been designed to prevent 'submarining' in an accident.                        | 7 Seat mounted safety belt buckles for optimum occupant positioning.        | 12 Self-stabilising steering.   | 18 Pedestrian injury risk reduced by flush door handles, integral rain channels, recessed wipers and plastic faced bumpers. |
| 4 Bonded windscreens add to body rigidity and prevent the screens from coming out during an accident. | 8 Impact absorbing girders.   | 13 ABS anti-lock braking system.  | 19 Galvanisation stops rust reducing body integrity and strength.   |
|   | 9 Impact absorbing materials on roof lining, dashboard and steering column. | 14 Front and four wheel drive.  |   |
|   |   | 15 Engine and drive line will collapse away from the passenger safety cell and not into it. |   |

The unique Audi safety package – ABS, Procon-Ten and side impact bars as standard.

## The Audi Safety & Security Initiative



### We're reflecting the real needs of all road users.

The yellow stripe means safety and security.

The yellow stripe symbolizes the total commitment of Audi to the safety of you and your family.

As adults. As children. As motorists. As cyclists. As pedestrians.

As members of the community, we are all road users and should all be concerned with road safety.

That's why Audi have taken the initiative to produce their A-Z of Safety and Security.

To reflect this concern, make sure your children wear and use the special Volkswagen Audi reflective items and understand the need for road safety at all times.



A-Z of Safety and Security video and handbook.



Children's Road Safety package.



Items shown are available individually or as a complete bag set.

Sam Browne belt.

Arm/ankle bands.

Wrist slapper.

Reflective stickers.

Beetle reflector.

'Bikelite' bicycle spoke reflectors.



© Paddington & Co 1990  
Paddington Bear, the mascot of Action Research.

## Audi Safety and Security

For more information about Audi Safety and Security call your local dealer or the Audi Information Service on 0800 585685.



## Audi and the Environment

Intelligent technology makes cleaner cars in a cleaner way.

The protection of the environment is the declared aim of Audi, and the philosophy incorporates everything from development to manufacture and will include, ultimately, the recycling of the vehicles.

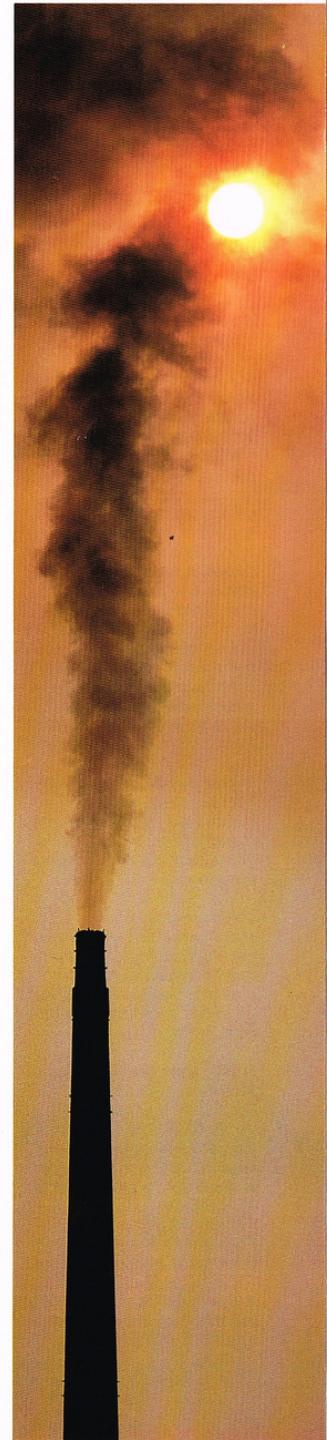
Manufacturing takes place in a factory which is committed to energy conservation, where the installation of rotating thermal converters has halved the heating energy necessary and thus makes optimum use of resources and reduces harmful emissions. The Ingolstadt factory, for example, is able to contain its emissions of sulphur dioxide almost entirely. At the same time, a complex water reclamation unit filters, neutralises and 'combs' used water for re-use.



The car itself features an advanced three way catalytic converter which reduces toxic emissions by as much as 90%. Audi was, in fact, the first manufacturer to make the 'cat' standard on all its models in the UK. The new generation direct injection diesel engines are the first such units to be classified as 'emission-low' by the stringent Topfer standard.

The galvanised body of every Audi can now be almost completely recycled, during which process the zinc can be returned. Plastic parts in all new Audi cars have been coded to facilitate identification, sorting and re-use at a later date.

Audi AG now guarantees to accept back all used models at the end of their life – evidence of the total commitment to the environment which is central to the marque and every model.



## With us the service does not end with the sale

### The advanced 1-year warranty. Unlimited mileage

A manufacturer who gives this kind of warranty must be absolutely convinced of the quality of his cars. However, with this warranty we believe we give you more than just a proof of quality. We give you the assurance that you have made the right choice.

### 10-year body protection warranty

Audi bodywork carries a 10-year warranty against through-corrosion. Special rust-proofing treatment of internal body sections and galvanised body panels, applied at the time of manufacture, guards against through-rusting from the inside. Should this occur during the warranty period rectification will be made free of charge and is not subject to compulsory inspection as with other 'anti-corrosion' guarantees. Full details of this warranty system are available from your Audi dealer.

### 3-year paintwork warranty

This warranty, which is unmatched by any other major manufacturer, really provides you with the widest possible cover on any new car.

There are no special conditions attached and paintwork defects will be rectified under guarantee, provided these are not caused by owner neglect or lack of care.

### 20,000 Mile Service Intervals

For a customer covering under 10,000 miles a year an annual inspection service is required, and a major service is needed only at intervals of 20,000 miles.

For higher mileage customers: In addition to the above, a lubrication service will be required every 10,000 miles for petrol engine cars and 5,000 miles for diesel models.

### "ON CALL" for 6 years

Every new Audi is registered in the Audi "ON CALL" emergency service for 1 year. This provides free vehicle roadside assistance whenever or wherever in the UK you need us. You may need alternative transport home or overnight accommodation. This is administered on our behalf by the RAC.

To extend cover beyond the first year all that is necessary is to have the vehicle serviced at an authorised dealer in keeping with the service schedule and have any necessary repairs found at that time corrected by the dealer. Each annual or 20,000 mile service will re-register you until the next major service is due. This service is made available from 1 August 1987 for the first 6 years of the vehicle's life. For full details please contact your dealer.

### Extended warranty option

For your new or used Audi a scheme to protect against unexpected repair costs beyond the manufacturers warranty period - for 1 or 2 years. Separate brochures give full details.

### A world-wide service network

There is a world-wide network of Audi dealers. The Audi service includes the latest in high-efficiency equipment and special tools to provide maintenance and service for your car throughout its life. All this ensures a long life and a higher resale value for your Audi.

### Trained personnel

Audi Dealer personnel receive regular training. At the factory there is a special department which carries out research into new servicing techniques in co-operation with Audi dealers. All this results in a quicker, better quality service and therefore lower maintenance costs.

### Replacement parts and exchange units

The Audi service includes a well-organised Parts Service. Guaranteed, high-standard exchange units undergo stringent inspection at the factory. We supply genuine Audi parts for your car.

### V.A.G Insurance

Special motor insurance policies for Audi owners are available with special terms. For a quotation without obligation telephone 0800 581185.

### Tax Free Sales

Many companies are unaware of the huge savings they can make on car purchases.

These tax free savings apply whenever vehicles are exported, be it as an export fleet purchase, when sending UK based employees to work abroad or to overseas visitors working in the UK. Quite clearly, this makes the savings on the UK list price enormous.

We have already exported cars to around 137 countries and will make all the necessary arrangements to ensure that your purchase goes smoothly.

We can help you to:

- Establish whether you qualify for tax free vehicles.
- Identify the correct car specification to conform to local regulations whether right or left hand drive.
- Complete all paperwork to ensure the tax free regulations are adhered to.
- Arrange delivery through your normal supplier of Audi products.
- Advise the best methods of purchase depending on your requirements.

All Audi vehicles are covered by factory warranties which extend worldwide, so servicing and repair is no problem.

For more information on how to purchase tax free vehicles, call: 0800 585878.

## Audi Fuel Consumption Figures

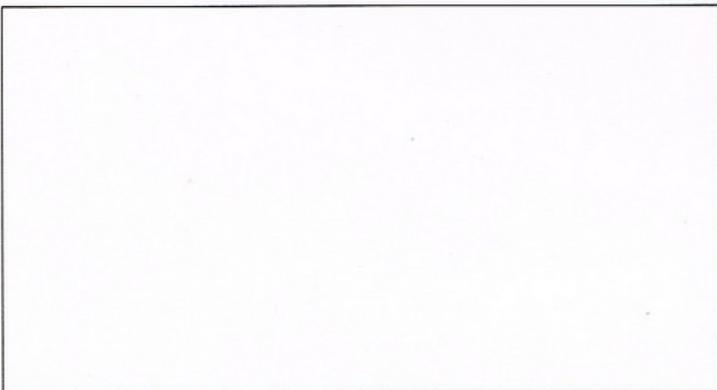
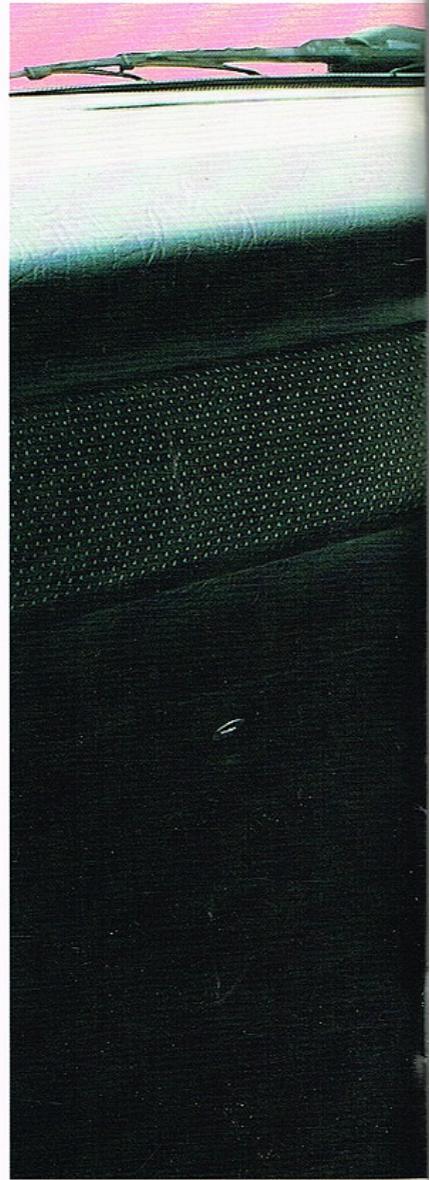
Model	Trans- mission	Imperial mpg			Metric l/100km		
		Urban	56mph	75mph	Urban	90km/h	120km/h
<b>80 Range</b>							
80 Saloon 2.0 66Kw	M5	26.9	45.6	37.7	10.5	6.2	7.5
80 Saloon 2.0 66Kw	A4	24.8	42.8	33.6	11.4	6.6	8.4
80 Saloon/Estate 2.0 85Kw	M5	23.7	47.1	36.7	11.9	6.0	7.7
80 Saloon/Estate 2.0 85Kw	A4	22.6	45.6	35.8	12.5	6.2	7.9
80 Saloon/Estate 2.0 103Kw, 16v	M5	23.3	44.1	36.2	12.1	6.4	7.8
80 Saloon 2.6 110Kw	M5	23.0	42.2	32.8	12.3	6.7	8.6
80 Saloon 2.6 110Kw	A4	20.9	38.7	31.0	13.5	7.3	9.1
80 Estate 2.6 110Kw	M5	21.2	35.8	28.8	13.3	7.9	9.8
80 Estate 2.6 110Kw	A4	20.9	37.7	30.1	13.5	7.5	9.4
80 Saloon 2.8 128Kw, 4WD	M5	21.4	36.2	29.7	13.2	7.8	9.5
80 Saloon/Estate 1.9 66Kw Diesel	M5	41.5	67.5	51.4	6.8	4.2	5.5
<b>Coupé and Cabriolet</b>							
Coupé 2.0 108Kw	M5	23.2	42.8	34.4	12.2	6.6	8.2
Coupé 2.6 110Kw	M5	24.1	42.8	34.0	11.7	6.6	8.3
Coupé 2.6 110Kw	A4	23.9	40.4	31.4	11.8	7.0	9.0
Coupé 2.8 128Kw 4WD	M5	21.4	36.2	29.7	13.1	7.8	9.5
Coupé S2, 2.2 169Kw 4WD	M6	tba	tba	tba	tba	tba	tba
Cabriolet 2.3 98Kw	M5	23.0	41.5	33.2	12.3	6.8	8.5
Cabriolet 2.3 98Kw	A4	21.9	37.7	30.4	12.9	7.5	9.3
<b>100 Saloon</b>							
100 Saloon 2.0 85Kw	M5	24.4	44.1	35.3	11.6	6.4	8.0
100 Saloon 2.0 85Kw	A4	24.1	40.4	34.9	11.7	7.0	8.1
100 Saloon 2.6 110Kw	M5	22.6	40.4	32.8	12.5	7.0	8.6
100 Saloon 2.6 110Kw	A4	20.9	37.7	30.7	13.5	7.5	9.2
100 Saloon 2.8 128Kw 4WD	M5	20.2	35.3	28.2	14.0	8.0	10.0
100 Saloon 2.8 128Kw 4WD	A4	19.3	33.2	27.4	14.6	8.5	10.3
100 Saloon S4 2.2 169Kw 4WD	M6	19.9	35.8	29.7	14.2	7.9	9.5
100 Saloon S4 2.2 169Kw 4WD	A4	17.5	34.4	28.5	16.1	8.2	9.9
100 Saloon 2.5 Diesel	M5	37.2	57.6	42.2	7.6	4.9	6.7
100 Saloon 2.5 Diesel	M6	37.2	64.2	45.6	7.6	4.4	6.2
<b>100 Estate</b>							
100 Estate 2.0 85Kw	M5	23.9	44.1	35.3	11.8	6.4	8.0
100 Estate 2.0 85Kw	A4	23.5	40.4	34.9	12.0	7.0	8.1
100 Estate 2.6 110Kw	M5	22.6	39.2	31.7	12.5	7.2	8.9
100 Estate 2.6 110Kw	A4	20.9	36.7	29.7	13.5	7.7	9.5
100 Estate 2.8 128Kw 4WD	M5	20.2	35.3	28.2	14.0	8.0	10.0
100 Estate 2.8 128Kw 4WD	A4	19.6	33.2	27.4	14.4	8.5	10.3
100 Estate S4 2.2 169Kw 4WD	M6	19.6	35.8	29.7	14.2	7.9	9.5
100 Estate S4 2.2 169Kw 4WD	A4	17.5	34.4	28.5	16.1	8.2	9.9
100 Estate 2.5 Diesel	M5	37.2	57.6	42.2	7.6	4.9	6.7
100 Estate 2.5 Diesel	M6	37.2	64.2	45.6	7.6	4.4	6.2
<b>V8</b>							
V8 Saloon 4.2 206Kw 4WD	A4	15.1	29.4	25.7	18.7	9.6	11.0

Source - the Department of Transport

This brochure has been printed on environmentally friendly chlorine free paper.

#### Note:

1. Most illustrations used in the brochure depict a left hand drive model. Consequently, controls and some items of equipment are positioned differently from UK version.
2. Specification details given in this publication were correct at time of printing. However, product changes may occur after this time and these will be notified to the Audi dealer. Please check final specification details with the dealer prior to ordering.
3. Print processes do not allow exact reproduction of colour.



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